

33.44 50gpm of 250°F water is pumped from a pressurized tank through 3in diameter schedule 40 steel suction piping. The inlet pressure at the pump is 100psig and the installation is at sea level. What is the net positive suction head?

- A. 170ft
- B. 200ft
- C. 230ft
- D. 260ft

The elevation difference, h_z , between the top of the water and the pump is not given. The length of suction piping is not given so it is not possible to calculate the friction losses, h_f . Therefore, it is not possible to use the common equation for **Net Positive Suction Head Available**, which calls for h_z and h_f . However, the inlet pressure is known and the velocity can be determined, so it is possible to use the **NPSHA** for *existing conditions* equation.

$$NPSHA = h_a + h_s + \frac{v^2}{2g} - h_{vpa}$$

The atmospheric head for a sea level installation is 14.7psia. Convert to ft using the rule of thumb conversion factor for water.

$$h_a = 14.7psia \left(2.31 \frac{ft}{psi} \right) \approx 34ft$$

The suction pressure, or inlet pressure, is given as 100psig. There is no need to add atmospheric pressure because the previous term, h_a , accounts for the atmosphere. Convert to ft.

$$h_s = 100psig \left(2.31 \frac{ft}{psi} \right) \approx 231ft$$

The velocity pressure is likely negligible, but it may be included for completeness. Use the **Steel Pipe Friction Tables** to look up the velocity of 50gpm flowing through a nominal 3in schedule 40 steel pipe.

$$\frac{v^2}{2g} = \frac{\left(2.17 \frac{ft}{s} \right)^2}{2 \left(32.2 \frac{ft}{s^2} \right)} = 0.073ft$$

Use the **Properties of Saturated Water and Steam** table by temperature to look up the saturation pressure of water at 250°F. Note the tank and suction line are pressurized, so it is feasible for water to be in a liquid state despite the elevated temperature. High vapor pressure is to be expected due to high temperature, which increases the risk of cavitation. Convert psi to ft.

$$h_{vpa} = 29.85psia \left(2.31 \frac{ft}{psi} \right) \approx 69ft$$

Evaluate the NPSHA.

$$NPSH_A = 34ft + 231ft + 0.073ft - 69ft = 196ft$$

Answer B